

Round punches

for cut-outs of cable glands and round cable entry plates



Self-centering knockout punches for stainless steel (V2A versions), mild steel, aluminium and plastic walls with max. sheet thickness of 3 mm (V2A: max. 2 mm). Punches available for cut-outs PG 16, M16, M20, M25, M32, M40, M50, M63, M75, M80 and M85. Cut-outs for [icotek split cable glands](#) and round [cable entry plates](#) can be punched.

The special cutting geometry of the punch reduces the cutting pressure and therefore the required effort. The punch splits slugs into several pieces (type related)* for easy slug removal. For installation of round switches icotek offers a PG 16 punch with an integrated 3 mm twist protection notch.

The punches are designed for manual and hydraulic operation.

Scope of delivery:

- Punch and die (without draw stud)

Specifications

Material Steel, hardened and burnished

Advantages & benefits

- Multiple splitting punches for easier slug removal/ for easy punching
- Suitable for hand hydraulic punch driver by icotek and other manufacturers

Product types & sizes

Punch M16



| | | | |
|-----------------------------------|--|---------------------|---------------------------------|
| Part No. | 80020 | Punching material | Plastic, Mild steel (St) |
| EAN | 4251269316 | Max. wall thickness | 2 mm |
| Package quantity | 1 | | |
| Suitable for cable entry systems: | QVT 16, QVT-CLICK 16, KEL-DP 16 | | |
| Cut-out size, round | 16,2 mm | | |
| Cut-out size, metric | M16 | | |
| Thread UNF | 9,5 mm | | |

Punch M16 V2A



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|-----------------------------------|--|---------------------|------------------------------|
| Part No. | 80120 | Punching material | Stainless steel (V2A) |
| EAN | 4251269316340 | Max. wall thickness | 2 mm |
| Package quantity | 1 | | |
| Suitable for cable entry systems: | QVT 16, QVT-CLICK 16, KEL-DP 16 | | |
| Cut-out size, round | 16,2 mm | | |
| Cut-out size, metric | M16 | | |
| Thread UNF | 11,1 mm | | |

Punch M20



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|-----------------------------------|---|---------------------|---------------------------------|
| Part No. | 80021 | Punching material | Plastic, Mild steel (St) |
| EAN | 4251269316173 | Max. wall thickness | 2 mm |
| Package quantity | 1 | | |
| Suitable for cable entry systems: | KVT 20, QVT 20, QVT-CLICK 20, KEL-QTE, KEL-DP 20 | | |
| Cut-out size, round | 20,4 mm | | |
| Cut-out size, metric | M20 | | |
| Thread UNF | 9,5 mm | | |

Punch M20 V2A



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|---------------|--------------------|-----------|--------------------|
| Part No. | 80121 | Punching | Stainless |
| EAN | 4251269316 | material | steel (V2A) |
| | 357 | Max. wall | 2 mm |
| Package | 1 | thickness | |
| quantity | | | |
| Suitable for | KVT 20, QVT | | |
| cable entry | 20, QVT- | | |
| systems: | CLICK 20, | | |
| | KEL-QTE, | | |
| | KEL-DP 20 | | |
| Cut-out size, | 20,4 mm | | |
| round | | | |
| Cut-out size, | M20 | | |
| metric | | | |
| Thread UNF | 11,1 mm | | |

Punch M25



| | | | |
|---------------|--------------------|-----------|----------------------|
| Part No. | 80022 | Punching | Plastic, Mild |
| EAN | 4251269316 | material | steel (St) |
| | 180 | Max. wall | 2 mm |
| Package | 1 | thickness | |
| quantity | | | |
| Suitable for | KVT-ER 25, | | |
| cable entry | KVT 25, QVT | | |
| systems: | 25, QVT- | | |
| | CLICK 25, | | |
| | KEL-DPZ 25, | | |
| | KEL-DPZ- | | |
| | CLICK 25, | | |
| | KEL-DPZ-HD | | |
| | 25, KEL- | | |
| | SCDP-TR 25, | | |
| | KEL-DPF 25, | | |
| | KEL-SCDP | | |
| | 25, KEL-DP | | |
| | 25 | | |
| Cut-out size, | 25,4 mm | | |
| round | | | |
| Cut-out size, | M25 | | |
| metric | | | |
| Thread UNF | 9,5 mm | | |

Punch M25 V2A

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|-----------------------------------|---|---------------------|------------------------------|
| Part No. | 80122 | Punching material | Stainless steel (V2A) |
| EAN | 4251269316364 | Max. wall thickness | 2 mm |
| Package quantity | 1 | | |
| Suitable for cable entry systems: | KVT-ER 25, KVT 25, QVT 25, QVT-CLICK 25, KEL-DPZ 25, KEL-DPZ-CLICK 25, KEL-DPZ-HD 25, KEL-SCDP-TR 25, KEL-DPF 25, KEL-SCDP 25, KEL-DP 25 | | |
| Cut-out size, round | 25,4 mm | | |
| Cut-out size, metric | M25 | | |
| Thread UNF | 11,1 mm | | |

Punch M32

| | | | |
|-----------------------------------|--|---------------------|---------------------------------|
| Part No. | 80023 | Punching material | Plastic, Mild steel (St) |
| EAN | 4251269316197 | Max. wall thickness | 3 mm |
| Package quantity | 1 | | |
| Suitable for cable entry systems: | KVT-ER 32, KVT 32, KVT 32-W90, KVT-SNAP 32, DB 3x1 M32, QVT 32, QVT-CLICK 32, KEL-BES-S 32, KEL-DPZ 32, KEL-DPZ-CLICK 32, KEL-DPZ-HD 32, KEL-SCDP-TR 32, KEL-DPF 32, KEL-SCDP 32, KEL-DP 32 | | |
| Cut-out size, round | 32,5 mm | | |
| Cut-out size, metric | M32 | | |
| Thread UNF | 19 mm | | |

Punch M32 V2A



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|---------------|---------------------|-----------|--------------------|
| Part No. | 80123 | Punching | Stainless |
| EAN | 4251269316 | material | steel (V2A) |
| | 371 | Max. wall | 2 mm |
| Package | 1 | thickness | |
| quantity | | | |
| Suitable for | KVT-ER 32, | | |
| cable entry | KVT 32, KVT- | | |
| systems: | 32-W90, | | |
| | KVT-SNAP | | |
| | 32, DB 3×1 | | |
| | M32, QVT | | |
| | 32, QVT- | | |
| | CLICK 32, | | |
| | KEL-BES-S | | |
| | 32, KEL-DPZ | | |
| | 32, KEL-DPZ- | | |
| | CLICK 32, | | |
| | KEL-DPZ-HD | | |
| | 32, KEL- | | |
| | SCDP-TR 32, | | |
| | KEL-DPF 32, | | |
| | KEL-SCDP | | |
| | 32, KEL-DP | | |
| | 32 | | |
| Cut-out size, | 32,5 mm | | |
| round | | | |
| Cut-out size, | M32 | | |
| metric | | | |
| Thread UNF | 19 mm | | |

Punch M40



| | | | |
|---------------|---------------------|-----------|----------------------|
| Part No. | 80024 | Punching | Plastic, Mild |
| EAN | 4251269316 | material | steel (St) |
| | 203 | Max. wall | 3 mm |
| Package | 1 | thickness | |
| quantity | | | |
| Suitable for | KVT-ER 40, | | |
| cable entry | KVT 40, KVT- | | |
| systems: | SNAP 40, | | |
| | QVT 40, QVT- | | |
| | CLICK 40, | | |
| | KEL-DPZ 40, | | |
| | KEL-DPZ- | | |
| | CLICK 40, | | |
| | KEL-DPZ-HD | | |
| | 40, KEL- | | |
| | SCDP-TR 40, | | |
| | KEL-DPF 40, | | |
| | KEL-SCDP | | |
| | 40, KEL-DP | | |
| | 40 | | |
| Cut-out size, | 40,5 mm | | |
| round | | | |
| Cut-out size, | M40 | | |
| metric | | | |
| Thread UNF | 19 mm | | |

Punch M40 V2A



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|-----------------------------------|--|---------------------|--------------------|
| Part No. | 80124 | Punching | Stainless |
| EAN | 4251269316388 | material | steel (V2A) |
| Package quantity | 1 | Max. wall thickness | 2 mm |
| Suitable for cable entry systems: | KVT-ER 40, KVT 40, KVT-SNAP 40, QVT 40, QVT-CLICK 40, KEL-DPZ 40, KEL-DPZ-CLICK 40, KEL-DPZ-HD 40, KEL-SCDP-TR 40, KEL-DPF 40, KEL-SCDP 40, KEL-DP 40 | | |
| Cut-out size, round | 40,5 mm | | |
| Cut-out size, metric | M40 | | |
| Thread UNF | 19 mm | | |

Punch M50



| | | | |
|-----------------------------------|---|---------------------|----------------------|
| Part No. | 80025 | Punching | Plastic, Mild |
| EAN | 4251269316210 | material | steel (St) |
| Package quantity | 1 | Max. wall thickness | 3 mm |
| Suitable for cable entry systems: | KVT-ER 50, KVT 50, KVT 50-W90, DB 3x2 M50, QVT 50, QVT-CLICK 50, KEL-QTA 50, KEL-BES-S 50, KEL-DPZ 50, KEL-DPZ-CLICK 50, KEL-DPZ-HD 50, KEL-SCDP-TR 50, KEL-DPF 50, KEL-SCDP 50, KEL-DP 50 | | |
| Cut-out size, round | 50,5 mm | | |
| Cut-out size, metric | M50 | | |
| Thread UNF | 19 mm | | |

Punch M50 V2A



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|-----------------------------------|---|---------------------|------------------------------|
| Part No. | 80125 | Punching material | Stainless steel (V2A) |
| EAN | 4251269316395 | Max. wall thickness | 2 mm |
| Package quantity | 1 | | |
| Suitable for cable entry systems: | KVT-ER 50, KVT 50, KVT 50-W90, DB 3×2 M50, QVT 50, QVT-CLICK 50, KEL-QTA 50, KEL-BES-S 50, KEL-DPZ 50, KEL-DPZ-CLICK 50, KEL-DPZ-HD 50, KEL-SCDP-TR 50, KEL-DPF 50, KEL-SCDP 50, KEL-DP 50 | | |
| Cut-out size, round | 50,5 mm | | |
| Cut-out size, metric | M50 | | |
| Thread UNF | 19 mm | | |

Punch M63



| | | | |
|-----------------------------------|--|---------------------|---------------------------------|
| Part No. | 80026 | Punching material | Plastic, Mild steel (St) |
| EAN | 4251269316227 | Max. wall thickness | 3 mm |
| Package quantity | 1 | | |
| Suitable for cable entry systems: | KVT-ER 63, KVT 63, KVT-SNAP 63, DB 3×3 M63, KEL-DPZ 63, KEL-DPZ-CLICK 63, KEL-DPZ-HD 63, KEL-SCDP-TR 63, KEL-DPF 63 | | |
| Cut-out size, round | 63,5 mm | | |
| Cut-out size, metric | M63 | | |
| Thread UNF | 19 mm | | |

Punch M63 V2A



| | | | |
|-----------------------------------|--|---------------------|------------------------------|
| Part No. | 80126 | Punching material | Stainless steel (V2A) |
| EAN | 4251269316401 | Max. wall thickness | 2 mm |
| Package quantity | 1 | | |
| Suitable for cable entry systems: | KVT-ER 63, KVT-SNAP 63, DB 3x3 M63, KEL-DPZ 63, KEL-DPZ-CLICK 63, KEL-DPZ-HD 63, KEL-SCDP-TR 63, KEL-DPF 63 | | |
| Cut-out size, round | 63,5 mm | | |
| Cut-out size, metric | M63 | | |
| Thread UNF | 19 mm | | |

Punch M75



| | | | |
|-----------------------------------|---------------------------------|---------------------|---------------------------------|
| Part No. | 80029 | Punching material | Mild steel (St), Plastic |
| EAN | 4251269319181 | Max. wall thickness | 2 mm |
| Package quantity | 1 | | |
| Suitable for cable entry systems: | DB 3x4 M75, KEL-DPF 75 | | |
| Cut-out size, round | 75,5 mm | | |
| Cut-out size, metric | M75 | | |
| Thread UNF | 19 mm | | |

Punch M80



Part No. **80034** Max. wall thickness **2,5 mm**
EAN **4251269324**
147
Package quantity **1**
Cut-out size, round **80 mm**
Cut-out size, metric **M80**
Thread UNF **19 mm**
Punching material **Plastic, Mild steel (St)**

Punch M85



Part No. **80030** Punching material **Plastic, Mild steel (St)**
EAN **4251269319** Max. wall thickness **2 mm**
198
Package quantity **1**
Suitable for cable entry systems: **KEL-DPF 85**
Cut-out size, round **86 mm**
Cut-out size, metric **M85**
Thread UNF **19 mm**

Punch PG 16

Part No. **80027**
EAN **4251269316234**
Package quantity **1**
Cut-out size, round **22,5 mm**
Thread UNF **9,5 mm**
Punching material **Plastic, Mild steel (St)**
Max. wall thickness **3 mm**



Punch PG 16 with twist protection notch

Part No. **80028**
EAN **4251269316241**
Package quantity **1**
Cut-out size, round **22,5 mm**
Thread UNF **9,5 mm**
Punching material **Plastic, Mild steel (St)**
Max. wall thickness **3 mm**





Part No. **80128**
EAN **4251269316**
418
Package quantity **1**
Cut-out size, round **22,5 mm**
Thread UNF **9,5 mm**
Punching material **Stainless steel (V2A)**
Max. wall thickness **2 mm**